Add Two 2-Digit Numbers with Regrouping

Find the sum.

NAME
_____

54 + 27   =   _____   47 + 14   =   _____

79 + 21   =   _____   46 + 35   =   _____

24 + 68   =   _____   25 + 56   =   _____

69 + 23   =   _____   68 + 24   =   _____

65 + 25   =   _____   35 + 58   =   _____

56 + 39   =   _____   38 + 17   =   _____

74 + 16   =   _____   16 + 54   =   _____

53 + 28   =   _____   28 + 64   =   _____